Work Orde Thursday, May 2								341	PA	Page 1
Revision ID:	DSI 9188-012			Accept				s	etup Sta	
		start Qty: 1.00 Req'd Qty: 1.00	10000 HB 1401 10000 HB 1007		Cust Item II Customer:	D:			540	P
Approvals:	Process Plan: QC:	MF	Date: \(\(\) \(\) \(\)		Da Da			R	Run Sta	1 (MB) IIII MALIA INI JANE INNI
Sequence ID/ Work Center ID		peration escription		Set Up/ Run Hours	Draw Number		Plan Code	Accept Qty	Reject Qty	Reject Insp. Number Stamp
Draw Nbr DSI 9188 100 DC Document Control	Revision Rev Ar	OCUMENT CONTR	OL notocopy of DSI 9188 & D206	0.00 0.00 6-642 paperwork	مامراء (10-	5-20	SP = 10/05/21
QC Quality Control	· Qo	C4- 100% Inspect kit Memo	s for completeness	0.00 \$ (3(07)	5			@		·
120 Packaging Packaging	Ide	entify as per dwg & S Memo	Stock Location:	0.00			ű.	(] 1 <u>4</u> 5/	21 (

Work Order ID 58985

Thursday, May 20, 2010 2:19:03 PM



Page 2

Item ID:

DSI 9188-012

Accept

Setup Start

Stop

Revision ID:

Start Date:

Item Name: Saddle, 206

Required Date: 5/20/2010

5/20/2010

Start Qty: 1.00

Operation

Description

Reg'd Oty: 1.00

Cust Item ID:

Customer:

Reference:

An	near	ale.
ΑĐ	prov	ais:

Process Plan:

Date: _____ Tooling:

Date:

Date:

Start

Stop



QC: ____

Sequence ID/ **Work Center ID**

130

QC

Memo

QC21- Final Inspection - Work Order Release

Date:

Run Hours

SPC (Y/N):

Set Up/

0.00

Draw Number

Plan Draw Rev. Code

Accept Qty

Run

Reject Reject Qty Number Insp. Stamp A

Quality Control

0.00

MF 10-5-21

Thursday, May 20, 2010 2:19:02 PM

Work Order ID: 58985

Parent Item:

DSI 9188-012

Parent Item Name: Saddle, 206



Start Date: 5/20/2010

Required Date: 5/20/2010

Comments:	IPP A□00.05.3	30□New Issue□l	EC□					S	start Qty: 1.0	00	Required Qty	: 1.00
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Ki	t Qty Issued	Date Issued	Status
AN3-41A Bolt		Purchased	No			110	Each	148.0000	8	10-5	-30	5/
,				Location ST354	112431 114382 114522	<u>Loc (</u>	Oty 148 48 50 50	Loc Code		8		/
AN4-6A	I	Purchased	No			110	Each	950.0000	12	10-5-	20	Z/
				Location ST356	112933 113149 114523 114615	<u>Loc (</u>	950 96 600 54 200	Loc Code		<u>ル</u>		
AN5-10A		Purchased	No			110	Each	119.0000	4	/o ^	5-20	<i>If</i>
,				Location ST337	114199	<u>Loc</u>	Oty 119 100 19	Loc Code				,
ÀN5-11A	iki ikai	Purchased	No		<u> </u>	110	Each	55.0000	8	16-5-	-20 0	rf
1				Location ST337		Loc	<u>Oty</u> 55	Loc Code		1		/

55

Picklist Print

Thursday, May 20, 2010 2:19:02 PM

Work Order ID: 58985

Parent Item:

DSI 9188-012

Parent Item Name: Saddle, 206



Start Date: 5/20/2010

Required Date: 5/20/2010

	Comments:	PP A□00.05.3	30□New Issue□	EC□					S	Start Qty: 1.00	Rec	quired Qty: 1	.00
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
<u>_</u>	AN5-12A		Purchased	No			110	Each	126.0000	4	6-2-90) <u>S</u>	
					Location ST338	112314	Loc	Oty 126 126	Loc Code	4			2
<i>-</i> >	AN5-13A		Purchased	No			110	Each	86.0000	4 /	10-5 20	5	el_
					Location ST338	114181	<u>Loc</u>	86 36	Loc Code	4			
,	AN960JD10 M AS/149	100363 ¹	Purchased	No		114013	110	50 Each	0.0000	8	W1(4297	- 108	5-2059
>	AN960JD416 / 145/// Washer	902/631	Purchased	No			110	Each	0.0000	24	M11457	6 16	5-20 50
/ >	AN960JD516 // S // Washer	19 DOS631	Purchased	No			110	Each	0.0000	8	M/13706	, , ,	8-20 80

Picklist Print

Thursday, May 20, 2010 2:19:02 PM

Work Order ID: 58985

DSI 9188-012 Parent Item Name: Saddle, 206

Parent Item:

Manufactured No



Start Date: 5/20/2010

Required Date: 5/20/2010

PP A□00.05.3	30□New Issue□E	CO					S	Start Qty: 1.00		Required Qt	y: 1.00
Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
	Manufactured	No			110	Each	294.0000	16	10.5	-20	5/
			Location	l	Loc (<u>Oty</u>	Loc Code				/
			FG			44		_			
				31985		44		_			
			ST021	57712		250 50			16		
	Manufactured	No		-5 8176	110	Each	9.0000	1	/ =n ²	L 6	10-5-20
	Replacement	Replacement Item ID Mfg/Purch Manufactured Manufactured	Replacement Item ID Mfg/ Purch Item Manufactured No Manufactured No	Replacement Item ID Purch Item Location Manufactured No Location FG ST021	Replacement Item ID Purch Bin Location Location Manufactured No Location FG 31985 ST021 57711 58176	Replacement Item ID Purch Item Location Location Seq ID Manufactured No Location Location Location FG 31985 ST021 Manufactured No 110	Replacement Item ID Mfg/ Purch Bin Item Item Item Primary Location Last Location Route Seq ID Unit of Measure Manufactured No I10 Each FG 44 44 ST021 57712 50 S8176 200 Manufactured No 110 Each	Replacement Item ID Mfg/Purch Bin Item Location Primary Location Last Location Route Seq ID Unit of Measure Qty on Hand III0 Each 294.0000 FG 44 44 ST021 31985 44 ST021 57712 50 58176 200 Manufactured No 110 Each 9.0000	Replacement Mfg/ Purch Item Location Location Seq ID Measure Hand Oty per Kit	Replacement Mfg/ Purch Bin Primary Last Location Seq ID Measure Hand Purch Item Location Item Location Item Location Item Location Item Location Item Item Location Item Item Item Location Item I	Replacement Mfg/ Item Item

D2933- 1	W	
D2933- <u>11</u>)	::•••• ::•• :
7		
Saddle I H		

Saddle LH Out, 206

Location	Lo	c Qty	Loc Code
ST421		9	
52590		6	
53327		3	
	110	Each	8.0000

<u>Loca</u>	<u>ition</u>	Loc Qty	Loc Code	
ST42	<u>!</u> 1	8		
	52591	5		
	53328	3		

Picklist Print

Thursday, May 20, 2010 2:19:02 PM

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Work Order ID: 58985

DSI 9188-012

Parent Item Name: Saddle, 206

Parent Item:



Start Date: 5/20/2010

Required Date: 5/20/2010

	Comments:	IPP A□00.05.3	30□New Issue□E0						9	Start Qty: 1.00	R	Required Qty	: 1.00
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure		Qty per Kit	Qty Issued	Date Issued	Status
S	D2934 J Saddle Spacer		Manufactured	No			110	Each	24.0000	2	,	20	SY
	•			,	Location	1	Loc	<u>Oty</u>	Loc Code				
					FG			6					
					077001	31929		6		_			
					ST031	(50376)		18 18					
	D2935		Manufactured	No			110	Each	33.0000	2			1
5	Saddle Spacer										10-5-2	υ	SP
	•				Location	<u>l</u>	Loc	<u>Qty</u>	Loc Code				
		11 / 11	Manufactured	No	ST031 (50211	110	33 33 Each	6.0000			.	
6											10-5-0	<u> </u>	12 y
	Saudic Eff Out, 200				<u>Location</u> ST421	1	Loc	<u>Oty</u> 6	Loc Code				
					(53331		3		7		•	1
5			Manufactured	No	(5657	110	Each	3.0000		B 55	768	Jack Hill
	Saddle LH In, 206				Location	!	Loc	<u>Oty</u>	Loc Code) 0	-219	15/
					ST421			3		/_			
						53333		3		_			

Picklist'Print

Thursday, May 20, 2010 2:19:02 PM

Work Order ID: 58985

Parent Item:

DSI 9188-012

Parent Item Name:

Saddle, 206

Comments:

IPP

 $A \square 00.05.30 \square New Issue \square EC \square$



Start Date: 5/20/2010

Required Date: 5/20/2010

Start Qty: 1.00

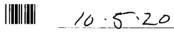
Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3 Nut		Purchased	No			110	Each	1,848.000	8	10-5	· 70	5/
				Location		Loc (<u>Qty</u>	Loc Code				

		<u>Location</u>	<u>Lo</u>	oc Qty	Loc Code	
		ST300		1848		
		113537		20		
		113644		328		
		114523		1000		
		114718		500		
Purchased	No		110	Each	2,705.000	12
					4.155	

9063

<u>Location</u>	Loc Qty	Loc Code
ST139 ·	2	
111827	2	
ST300	2703	
113422	80	
114523	1615	
114718	1000	





	DESIGN		DRAWN BY	DART	AEROSPACE BELLEVUE, WA		INC.
	CHECKED		APPROVED	DRAWING NO.	, magnitur area spil, we area t arbitem area primaries from the 2-leaf after an extensive and arbitem area.		REV. A
	4		1	DSI 9188	SHEET 1.0F 1		
	DATE	<u>*</u>		TITLE	of which is not a likely to the North Comment of the State of the Stat		SCALE
	00.05.17			SADDLE KIT		N	
dan.	Α		00.05.17	NEW ISS	JE		

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D206-642 REV. A-G

REF. US FAA STC: SA00475SE CANADIAN STC: SH98-4

EFERENCE ONLY

THE PURPOSE OF THIS SERVICE INSTRUCTION IS TO OUTLINE THE SADDLE KITS REQUIRED TO CHANGE FROM D2661/ D2662/ D2663/ D2664 SADDLES (D206-642 REV. FA-F) TO D2932/ D2933/ D2938/ D2939 SADDLES (D206-642 REV. G)

D206-642-311/-411 REQUIRE DSI 9188-011 AND D206-642-312/-412 REQUIRE DSI 9188-012. INSTALL D2932/ D2932/ D2938/D2939 SADDLES PER D206-642 REV. G

Cly	Qty	Part Number	Description
-011	<-012		
X		DSI 9188-011	SADDLE KIT
4-20 ACADE (PACE (PACE)	Х	DSI 9188-012	SADDLE KIT
16	16	D2652 1	BUSHING
1	1	D2932-1	SADDLE, FWD GUT, LH
Committee of the Control of the	1	D2932-2	SADDLE, FWD OUT, RH
7	-	D2933-1	SADDLE, FWD IN, LH
	1	D2933-2	SADDLE, FWD IN, RH
Å.	2	D2934	SADDLE SPACER
	2	D2935 /	SADDLE SPACER
1	1	D2938-1	SADDLE, AFT OUT, LH
#1000 (#100 E. 400 10 10 E. 10 1	1	D2938-2	SADDLE, AFT OUT, RH
#]		D2939-1	SADDLE, AFT IN, LH
· · · · · · · · · · · · · · · · · · ·	1	D2939-2	SADDLE, AFT IN, RH
8	8	AN3-41A	BOLT
12	. 12	AN4-6A	BOLT
1/2	4	AN5-10A	-BOLT
8	8	AN5-11A	BOLT
4	Ą	AN5-12A ⁷	_BOLT
4	4	AN5-13A	BOLT
8	3	AN960JD10	WASHER
24	24	AN960JD416	WASHER
£1	3,	AN960JD516	WASHER
	\8	MS21042-3	NUT (OR MS21042L3)
12	12 -	'MS21042-4	NUT (OR MS21042L4)

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Dart Aerospa	ce	Ltd
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W/O:		WORK ORDER CHANGES										
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	<u> </u>	DAD #-	Fault Cata		NCD: Yes	No DO		Data				
i ait ito			Fault Category: Disposition:									
NCR:				ER NON-CONFORM								
DATE	STEP	Description of NC Section A	Corrective Action Section Initial Action Description		ction B	Sign & Verificati			Approval			
A-12		Jection A	Chief Eng	Chief Eng	Date		on C	Chief Eng	QC Inspector			
							:					
	1		1 1		I	1			1			

NOTE: Date & initial all entries